

Superior Threads Longarm Machine Thread Reference Guide

*** Needle Sizes: #14 = MR 3.0. #16 = MR 3.5. #18 = MR 4.0. #19 = MR 4.5. #21 = MR 5.0**

Product	Recommended for	Description	Needle size*	Notes
Art Studio Colors™	quilting	40 wt. high-sheen trilobal polyester	#19 (MR 4.5)	Loosen tension settings as necessary.
Bottom Line™	bobbin, quilting, binding	60 wt. poly for bobbin, applique, quilting	#14 (MR 3.0)	Blending top thread.
NEW Brytes™/So Fine™#30	quilting & outlining	#30/3-ply lint-free polyester	#19 or #21 (MR 4.5 or 5.0)	Extra-strong polyester.
Glitter™	quilting	hologram thread	#19 or #21 (MR 4.5 or 5.0)	Loosen tension settings, reduce speed.
Halo™	bobbin or bobbin work	decorative serger & bobbin thread	use in bobbin	Makes beautiful quilt backs. Good for reverse quilting.
Highlights™	quilting	40 wt. premium high-sheen poly	#18 or #19 (MR 4.0 or 4.5)	Loosen tension settings as necessary.
King Tut™	quilting	#40/3-ply extra-long staple Egyptian cotton	#18 or #19 (MR 4.0 or 4.5)	Very low lint and extra strong. Nature's finest thread!
Lava™	quilting	#35 extra strength polyester	#19 or #21(MR 4.5 or 5.0)	Extra-strong variegated polyester.
Metallic. Superior Metallic™	quilting	world's best metallic thread. guaranteed.	#19 (MR 4.5.)	Loosen tension settings and reduce speed.
MonoPoly™	quilting, thread painting	.004 heat-resistant invisible polyester	#14 (MR 3.0)	If using as a top thread, loosen tension settings.
NiteLite ExtraGlow™	quilting	40 wt. polyester	#18 or #19 (MR 4.0 or 4.5)	Glow up to six hours, night after night. Six colors.
Poly Quilter™	quilting	#30/3-ply variegated spun poly	#21 (MR 5.0)	Extra strong spun poly with a cotton-like appearance.
OMNI™	quilting	Tex 30 poly-wrapped poly core	#18 (MR 4.0)	Cleaner and stronger than other poly-wrapped poly core threads.
Rainbows™	quilting	40 wt. premium high-sheen poly	#18 or #19(MR 4.0 or 4.5)	Loosen tension settings as necessary.
Razzle Dazzle™	bobbin or bobbin work	razzling dazzling poly. not a needle thread	use in bobbin	Makes beautiful quilt backs. Good for reverse quilting.
Silk Thread. Kimono™ #100	bobbin, quilting, binding	#100 fine silk thread	#14 (MR 3.0)	Blending top thread and binding thread.
Silk #50	quilting	#50 pure silk thread	#16 (MR 3.5)	Blending top thread and binding thread.
Silk #30	quilting	#30 pure silk thread	#18 (MR 4.0)	Blending top thread.
So Fine™ #40	quilting	#40/3-ply variegated polyester	#18 (MR 4.0)	Medium-weight top and bobbin thread.
So Fine™ #50	quilting, bobbin	#50/3-ply lint-free polyester	#16 (MR 3.5)	Blending top and bobbin thread.
Super Brights™	quilting	40 wt. premium high-sheen poly	#18 or #19 MR (4.0 or 4.5)	Loosen tension settings as necessary.
SuperBOBs™	bobbin, quilting, binding	The Bottom Line™ on prewounds	n/a	Cardboard-sided prewound bobbins in L and M styles.
Vanish-Extra™	trapunto and basting	strong water soluble thread	#18 or #19 (MR 4.0 or 4.5)	Not recommended for swimsuits. Ha! Ha!